

SPECIFICATIONS

MULTILAYER FERRITE CHIP BEADS

BK2125 TYPE SERIES

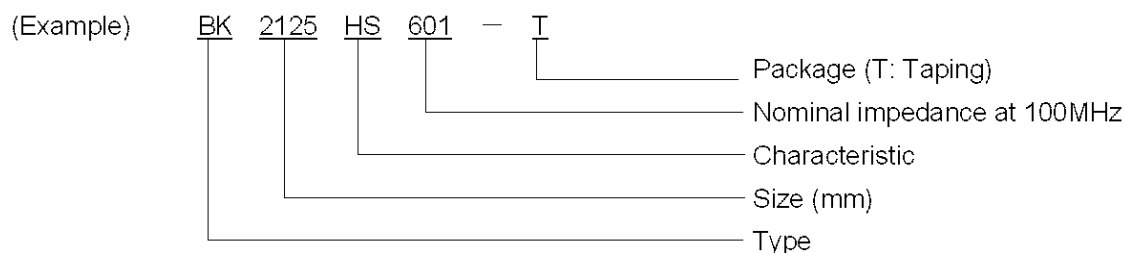
TAIYO YUDEN CO., LTD.
TAIYO YUDEN (PHILIPPINES) INC.

DATE : 23. Jan. 2006

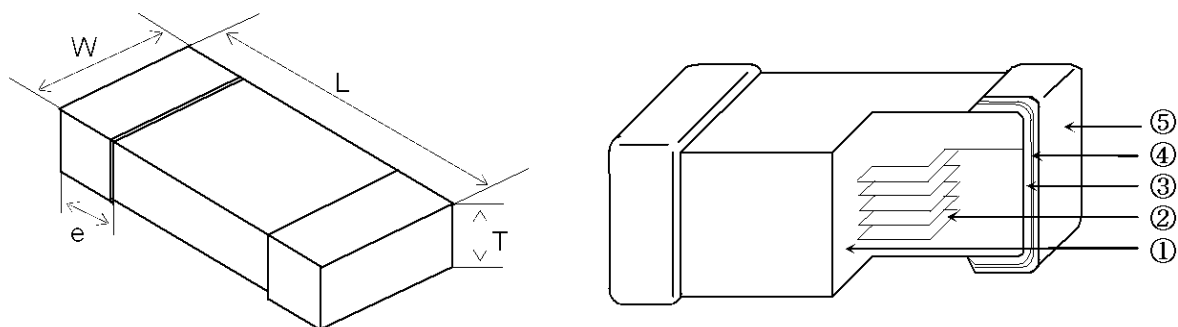
1. Scope

This specification applies to MULTILAYER FERRITE CHIP BEADS
(BK2125 type) Taiyo Yuden Co., Ltd. delivers.

2. Product Name Format



3. Size, Dimensions and Materials



TYPE	Dimensions			
	L	W	T	e
BK2125	$2.0^{+0.3}_{-0.1}$	1.25 ± 0.2	0.85 ± 0.2	0.5 ± 0.3
BK2125 LM182 BK2125 LM252	$2.0^{+0.3}_{-0.1}$	1.25 ± 0.2	1.25 ± 0.2	0.5 ± 0.3

Unit 【mm】

	Name	Material
①	Ferrite	Ni, Cu and Zn—based Ferrite
②	Internal Conductors	Ag
③	Terminal Electrodes (Base)	Ag
④	Terminal Electrodes (Plating)	Ni
⑤	Terminal Electrodes (Surface)	Sn

- During the parts manufacturing process, Ozone depleting substances (ODS) are not used.

※RoHS compliance

- This product conform to "RoHS compliance".
- "RoHS compliance" means that the product does not contain lead, cadmium, mercury, hexavalent chromium, PBB or PBDE referring to EU Directive 2002/95/EC, except other non-restricted substances or impurities which could not be technically removed at the refining process.

4. Marking

Description is omitted.

5. Part number and Characteristics

Range of operating temperature : -55°C to +125°C

Your part No.	Part number	Impedance (at 100MHz) 【Ω】	Rated current 【mA】 (max)	DC resistance 【Ω】 (max)
	BK2125 HS150-T	15±25%	1200	0.05
	BK2125 HS220-T	22±25%	1200	0.05
	BK2125 HS330-T	33±25%	1200	0.05
	BK2125 HS470-T	47±25%	1000	0.05
	BK2125 HS750-T	75±25%	1000	0.10
	BK2125 HS101-T	100±25%	900	0.10
	BK2125 HS121-T	120±25%	800	0.15
	BK2125 HS241-T	240±25%	600	0.20
	BK2125 HS431-T	430±25%	500	0.25
	BK2125 HS601-T	600±25%	500	0.30
	BK2125 HS102-T	1000±25%	300	0.40
	BK2125 HM121-T	120±25%	800	0.15
	BK2125 HM241-T	240±25%	600	0.20
	BK2125 HM471-T	470±25%	500	0.25
	BK2125 HM601-T	600±25%	500	0.25
	BK2125 HM102-T	1000±25%	400	0.35
	BK2125 LL560-T	56±25%	600	0.20
	BK2125 LL121-T	120±25%	400	0.30
	BK2125 LL241-T	240±25%	300	0.35
	BK2125 LM751-T	750±25%	400	0.30
	BK2125 LM152-T	1500±25%	400	0.35
	BK2125 LM182-T	1800±25%	300	0.45
	BK2125 LM252-T	2500±25%	200	0.75

6. Specification

No.	Item	Specified Value	Testing method																		
6-1	Appearance and Dimensions	Appearance: No harmful defect for practical use. Dimensions: Per Item 3.	Visual inspection or slide calipers.																		
6-2	Impedance	Per Item 5.	Impedance shall be measured at $100 \pm 1\text{MHz}$. Measuring equipment: HP4291A, HP4195A Measuring jig: 16092A, 16094A																		
6-3	DC Resistance	Per Item 5.	DC resistance across electrodes shall be measured.																		
6-4	Vibration	Per Table 1. <table><tr><td>Appearance</td><td>No remarkable defect</td></tr><tr><td>Impedance change rate</td><td>Within $\pm 30\%$</td></tr></table>	Appearance	No remarkable defect	Impedance change rate	Within $\pm 30\%$	Test sample shall be soldered to test board and the test shall be conducted under the conditions shown in Table 2. <table><tr><td colspan="2">Table 2</td></tr><tr><td>Vibration frequency range</td><td>10Hz to 55Hz</td></tr><tr><td>Overall amplitude</td><td>1.5mm</td></tr><tr><td>1cycle</td><td>1min. (10→55→10Hz)</td></tr><tr><td>Time</td><td><table><tr><td>X</td><td rowspan="3">2 hours each</td></tr><tr><td>Y</td></tr><tr><td>Z</td></tr></table></td></tr></table>	Table 2		Vibration frequency range	10Hz to 55Hz	Overall amplitude	1.5mm	1cycle	1min. (10→55→10Hz)	Time	<table><tr><td>X</td><td rowspan="3">2 hours each</td></tr><tr><td>Y</td></tr><tr><td>Z</td></tr></table>	X	2 hours each	Y	Z
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6-5	Solderability	More than 75% of terminal electrode shall be covered with fresh solder.	Test sample shall be immersed into molten solder under the conditions shown in Table 3 after immersed into flux. After this, test samples shall be taken out and visually checked. The speed for immersion and taking out shall be 25 mm/s. <table><tr><td colspan="2">Table 3 (Eutectic solder)</td></tr><tr><td>Solder temperature</td><td>$230^{\circ}\text{C} \pm 5^{\circ}\text{C}$</td></tr><tr><td>Immersion time</td><td>$4\text{s} \pm 1\text{s}$</td></tr></table> <table><tr><td colspan="2">Table 3 (Pb-free solder Sn/3.0Ag/0.5Cu)</td></tr><tr><td>Solder temperature</td><td>$245^{\circ}\text{C} \pm 3^{\circ}\text{C}$</td></tr><tr><td>Immersion time</td><td>$4\text{s} \pm 1\text{s}$</td></tr></table>	Table 3 (Eutectic solder)		Solder temperature	$230^{\circ}\text{C} \pm 5^{\circ}\text{C}$	Immersion time	$4\text{s} \pm 1\text{s}$	Table 3 (Pb-free solder Sn/3.0Ag/0.5Cu)		Solder temperature	$245^{\circ}\text{C} \pm 3^{\circ}\text{C}$	Immersion time	$4\text{s} \pm 1\text{s}$						
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6-6	Resistance to Soldering Heat	Per Table 1.	Test sample shall be immersed into molten solder after immersed into flux and preheated under the conditions shown in Table 4. After this, test samples shall be taken out and measured after kept at room temperature for 2 to 3 hours. (Note 1) The speed for immersion and taking out shall be 25 mm/s. <table><tr><td colspan="2">Table 4</td></tr><tr><td>Preheating</td><td>150°C, 3min.</td></tr><tr><td>Resistance to Soldering Heat</td><td>$260^{\circ}\text{C} \pm 5^{\circ}\text{C}$</td></tr><tr><td>Immersion time</td><td>$10\text{s} \pm 0.5\text{s}$</td></tr></table>	Table 4		Preheating	150°C , 3min.	Resistance to Soldering Heat	$260^{\circ}\text{C} \pm 5^{\circ}\text{C}$	Immersion time	$10\text{s} \pm 0.5\text{s}$										
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6. Specification

No.	Item	Specified Value	Testing method															
6-7	Thermal Shock	Per Table 1.	<p>Test sample shall be soldered to test board by reflow soldering shown in Item 8-1. And steps 1 to 4 shown in Table 5 as one cycle shall be repeated 5 times.</p> <p>After the test, keep the test sample at a normal temperature with a normal humidity for 2 to 3 hours, then measurement shall be conducted. (Note 1)</p> <p><u>Table—5</u></p> <table><tr><th>Step</th><th>Temperature</th><th>Time</th></tr><tr><td>1</td><td>$-55^{\circ}\text{C} \pm \frac{0}{3}^{\circ}\text{C}$</td><td>30min. \pm 3min.</td></tr><tr><td>2</td><td>Normal temp</td><td>2min. to 3min.</td></tr><tr><td>3</td><td>$+125^{\circ}\text{C} \pm \frac{3}{0}^{\circ}\text{C}$</td><td>30min. \pm 3min.</td></tr><tr><td>4</td><td>Normal temp</td><td>2min. to 3min.</td></tr></table>	Step	Temperature	Time	1	$-55^{\circ}\text{C} \pm \frac{0}{3}^{\circ}\text{C}$	30min. \pm 3min.	2	Normal temp	2min. to 3min.	3	$+125^{\circ}\text{C} \pm \frac{3}{0}^{\circ}\text{C}$	30min. \pm 3min.	4	Normal temp	2min. to 3min.
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3	$+125^{\circ}\text{C} \pm \frac{3}{0}^{\circ}\text{C}$	30min. \pm 3min.																
4	Normal temp	2min. to 3min.																
6-8	Resistance to Humidity	Per Table 1.	<p>Test sample shall be soldered to test board by reflow soldering shown in Item 8-1 And the board shall be kept in a thermo hygostat with temperature of $40^{\circ}\text{C} \pm 2^{\circ}\text{C}$ and relative humidity of 90% to 95% for 500 +24/-0 hours.</p> <p>After the test, keep the test sample at a normal temperature with a normal humidity for 2 to 3 hours, then measurement shall be conducted. (Note 1)</p>															
6-9	High Temperature Load Life Test	Per Table 1.	<p>Test sample shall be soldered to test board by reflow soldering shown in Item 8-1 And the board shall be kept in a thermostatic oven with temperature of $125^{\circ}\text{C} \pm 3^{\circ}\text{C}$ and the rated current shall be continuously applied for 500 +24/-0 hours.</p> <p>After the test, keep the test sample at a normal temperature with a normal humidity for 2 to 3 hours, then measurement shall be conducted. (Note 1)</p>															

6. Specification

No.	Item	Specified Value	Testing method
6-10	Humidity Resistance Load Life Test	Per Table 1.	<p>Test sample shall be soldered to test board by reflow soldering shown in Item 8-1 And the board shall be kept in a thermo hygostat with temperature of $40^{\circ}\text{C} \pm 2^{\circ}\text{C}$ and relative humidity of 90% to 95% for $500 \pm 24/-0$ hours while supplying the rated current.</p> <p>After the test, keep the test sample at a normal temperature with a normal humidity for 2 to 3 hours, then measurement shall be conducted. (Note 1)</p>
6-11	Bending Strength	No mechanical damage.	<p>Solder a test sample to the printed circuit board shown in attached drawing 1 and apply a load in the arrow direction until amount of deflection reaches to 2mm.</p> <p style="text-align: right;">Unit [mm]</p>

(Note 1) If a question is found in the result of measurement, another measurement shall be conducted after test samples shall be kept for 48 ± 2 hours.

6-12 Measuring Conditions

Temperature : Normal temperature (5°C to 35°C)

Relative humidity : Normal humidity (45% to 85%)

Atmospheric pressure : Normal pressure (86kPa to 106kPa)

If a question arises, the measurement shall be conducted under the conditions given below.

Temperature : $20^{\circ}\text{C} \pm 2^{\circ}\text{C}$

Relative humidity : 60% to 70%

Atmospheric pressure : 86kPa to 106kPa

6-13 Printed Board for Test

Unless otherwise specified, a printed board with a pattern as shown in attached drawing 2 shall be used.

6-14 Solder for Test

JIS—Z—3282 H63A or H60A

6-15 Flux for Test

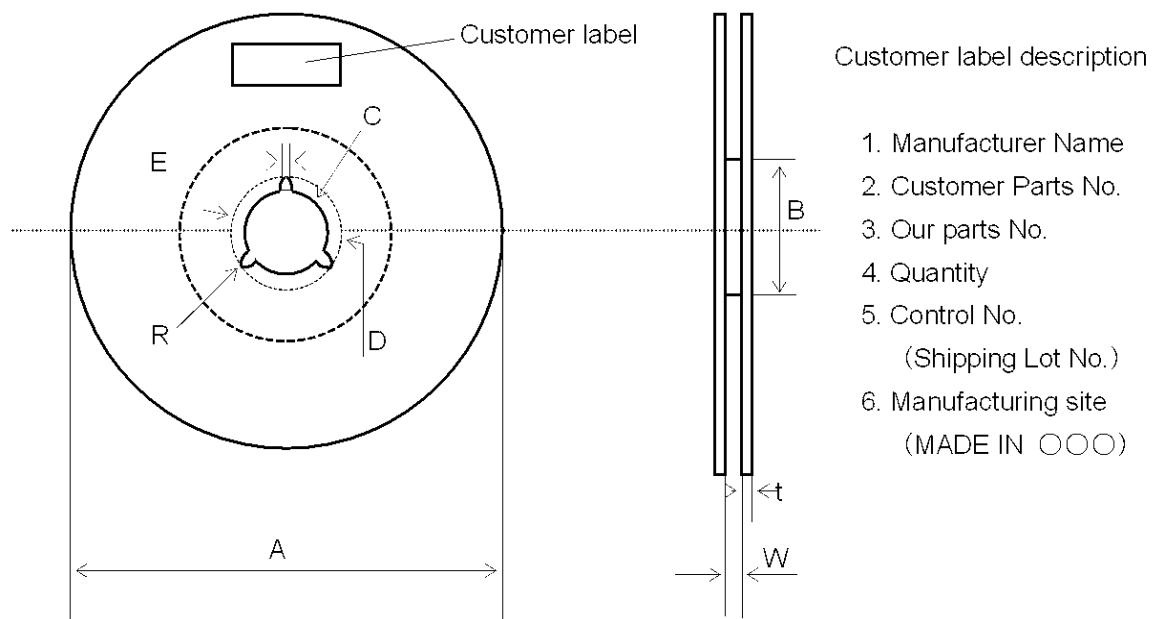
Methanol (JIS K1501) solution containing rosin (JIS K5902) of 25 weight%

6-16 Definition of rated current

The rated current is the value of current at which the temperature of the element is increased by 20°C.

7. Taping Specifications

7-1 Marking and Dimensions of Reel

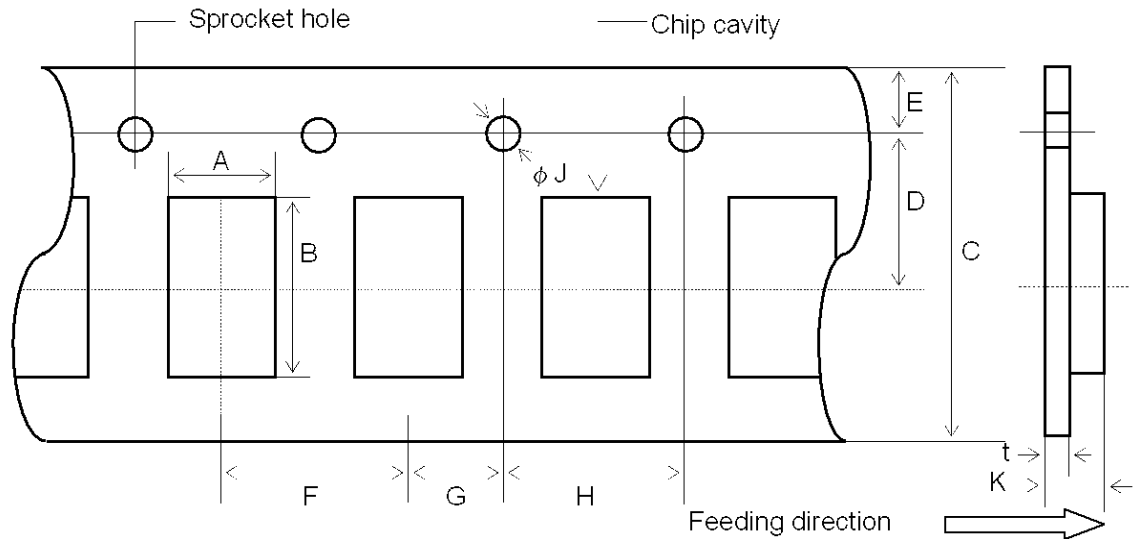


Code	ϕA	ϕB	ϕC	ϕD
Dimension	178 ± 2.0	50 min	13 ± 0.2	21 ± 0.8

Code	E	W	t	R
Dimension	2.0 ± 0.5	10 ± 1.5	2.5 max	1.0

Unit [mm]

7-2 External Dimension of Taping 《Plastics Tape》 Thickness:1.25mm



Code	A	B	C	D	E
Dimension	1.5 ± 0.2	2.3 ± 0.2	8.0 ± 0.3	3.5 ± 0.05	1.75 ± 0.1

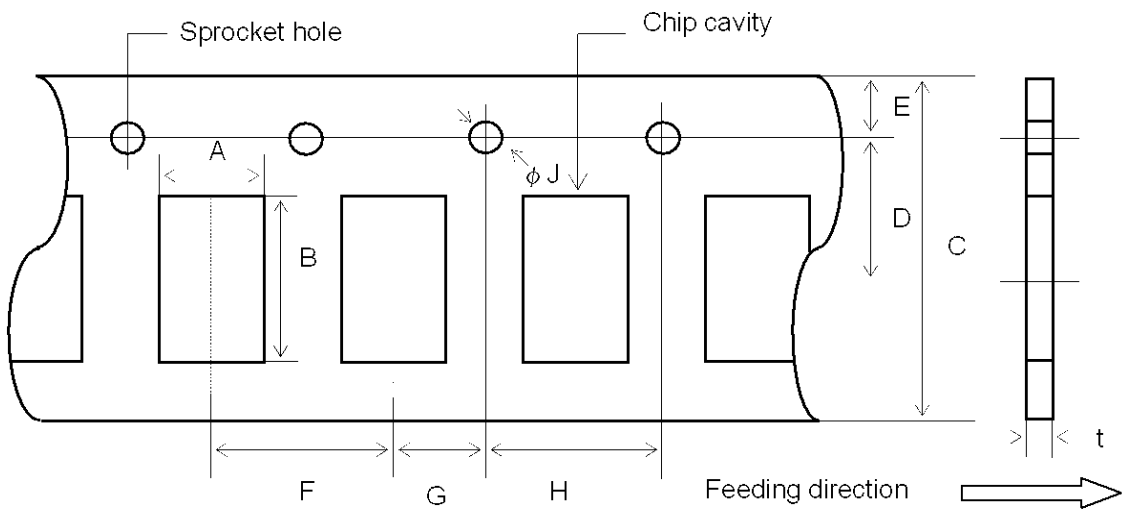
Code	F	G	H	ϕJ	t
Dimension	4.0 ± 0.1	2.0 ± 0.05	4.0 ± 0.1	$1.5 \begin{smallmatrix} +0.1 \\ -0 \end{smallmatrix}$	0.3 max

K	Thickness	Dimension
	1.25mm	2max

Unit 【mm】

※A, B, t : Sufficient clearance.

External Dimension of Taping 《Paper Tape》 Thickness:0.85mm



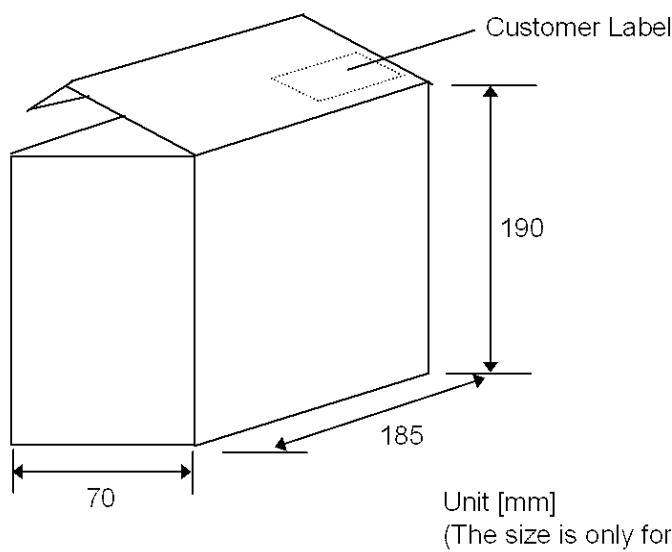
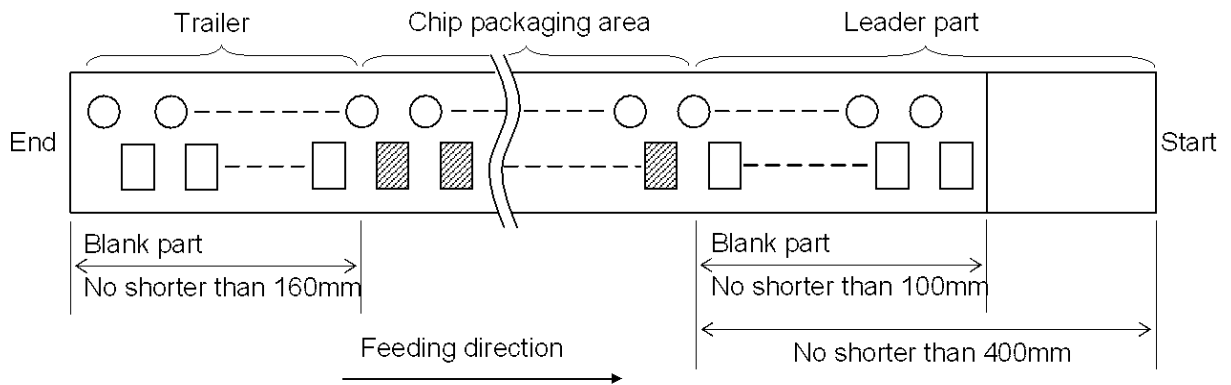
Code	A	B	C	D	E
Dimension	1.5 ± 0.2	2.3 ± 0.2	8.0 ± 0.3	3.5 ± 0.05	1.75 ± 0.1

Code	F	G	H	ϕJ	t
Dimension	4.0 ± 0.1	2.0 ± 0.05	4.0 ± 0.1	$1.5 \begin{smallmatrix} +0.1 \\ -0 \end{smallmatrix}$	1.1 max

※A, B, t : Sufficient clearance.

Unit 【mm】

7-3 Packaging



Customer label description

1. Manufacturer Name
2. Customer Parts No.
3. Our parts No.
4. Quantity
5. Control No.
- ※ (Shipping Lot No.)
6. Manufacturing site
(MADE IN ○○○)

• To attach labels means that all products are passed.

※Control No.

We control our products by control number and shipping lot number is not marked on customer label.
Shipping lot number is marked on our control label.
Shipping lot number is traceable from our Control number marked on customer label.

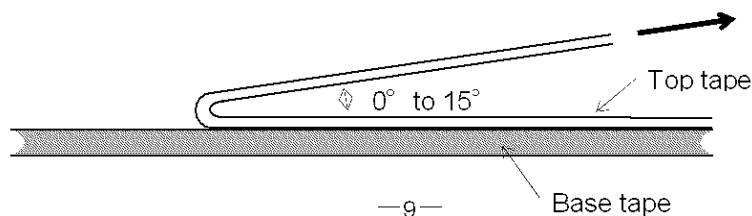
7-4 Quantity of taping package

TYPE	Thickness T	1 reel	1 carton box
BK2125	0.85mm	4,000 / reel	20,000 / 5 reels
BK2125 LM182 BK2125 LM252	1.25mm	2,000 / reel	10,000 / 5 reels

7-5 The tensile strength of the tape is 5N or over.

7-6 Top tape strength

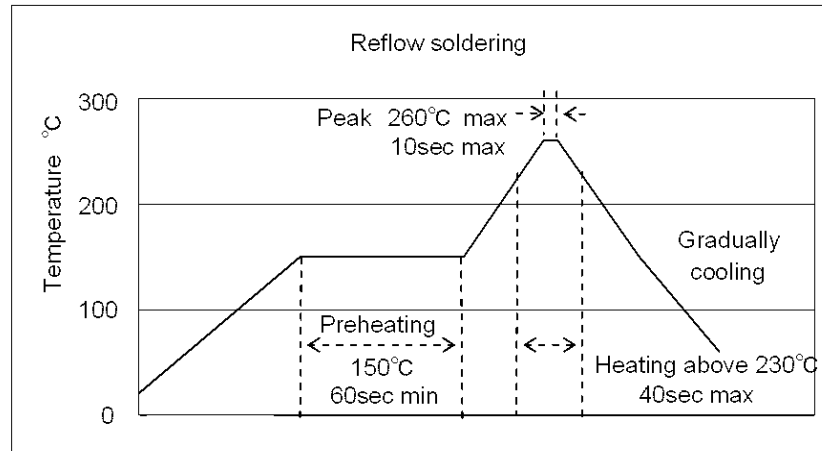
Top tape requires peeling strength of 0.1N to 0.7N in the arrow direction as shown below.



8.Cautions in Use

8-1 Cautions in Soldering Work

Recommended Soldering Profiles for Lead-free Solder Paste



※Components should be preheated to within 100 to 130°C from soldering temperature.

※Assured to be reflow soldering for 2 times.

Note: The above profiles are the maximum allowable soldering condition, therefore these profiles are not always recommended.

8-2 Cautions in Handling for Mounting

- When installing a printed circuit board on the set after inductors are mounted, these inductors shall be free from a residual stress due to overall deflection of the printed circuit board or partial deflection resulting from tightening of screws.
- Some adhesives may undergo decrease in adhesive strength when placed through flow (wave) soldering.

Please confirm specification and characteristics of adhesive before use.

8-3 Cautions in Handling

- Sets of tweezers made of non-magnetic material such as titanium shall be used.
- Soldering irons and measuring equipments shall be grounded.
- The electrodes of inductors or the conductive parts which conduct to these electrodes shall be protected from direct touch of bare hands or ambient metallic items (steel desk or the like).
- The inductors shall be kept away from the objects such as speakers, coils, etc. which generate a magnetic field.
- Note that the inductor should not be exposed to static electricity.

In case, an electric characteristic changes due to a departure from the above procedure notes, the inductor can be returned to its initial characteristic by heating the inductor to the temperature of 150°C or more.

9. Cautions for storage

To maintain the solderability of terminal electrodes and to keep the packaging material in good condition, care must be taken to control temperature and humidity in the storage area.

Humidity should especially be kept as low as possible.

Recommended conditions

Ambient temperature Below 40°C

Humidity Below 70%RH

The ambient temperature must be kept below 30°C. Even under ideal storage conditions inductor electrode solderability decreases as time passes, so inductors should be used within 6 months from the time of delivery.

If exceeding the above period, please check solderability before using the inductors.

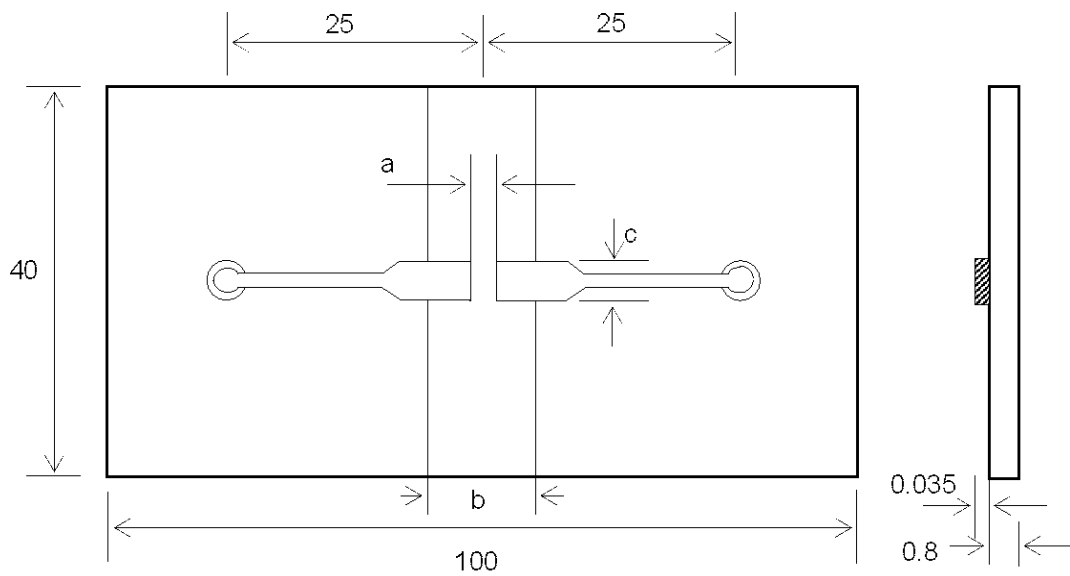
The packaging material should be kept where no chlorine or sulfur exists in the air.

10. Manufacturing site.

TAIYO YUDEN CO., LTD. / JAPAN

TAIYO YUDEN (PHILIPPINES) INC. / PHILIPPINES

Attached Drawing 1
Printed circuit board for Bending Strength Test



Unit 【mm】

Specification
Glass cloth-based epoxy resin
Type GE 4 specified in JIS C6484
Thickness: 0.8mm

Chip Size	a	b	C
2.0×1.25	1.2	4.0	1.65

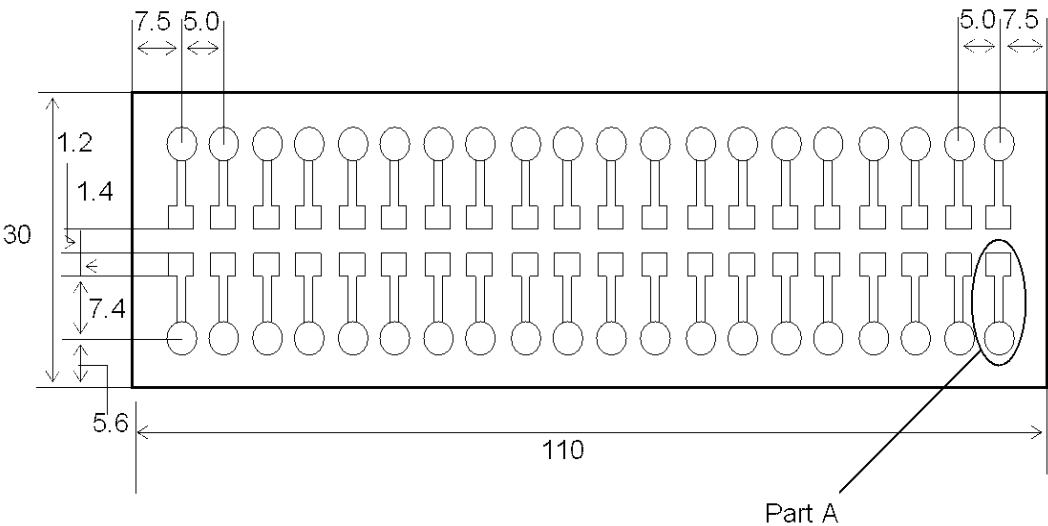
Unit 【mm】

Attached Drawing 2

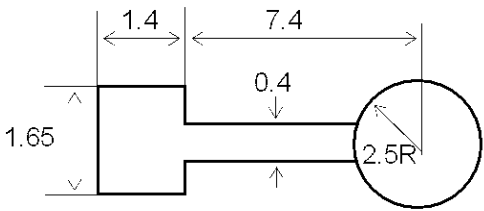
Printed circuit board for the reliability test

Material: Glass epoxy

Thickness: 1.6 mm

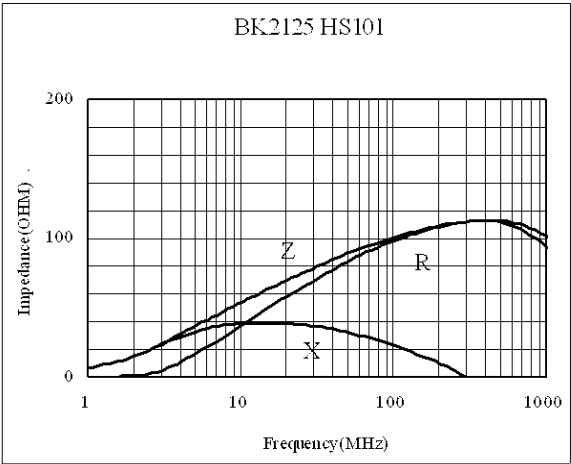
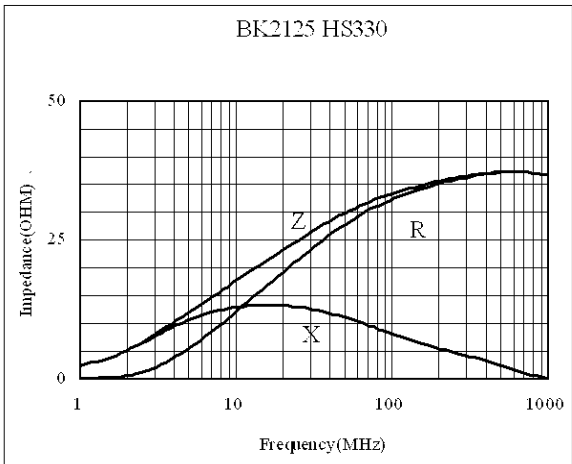
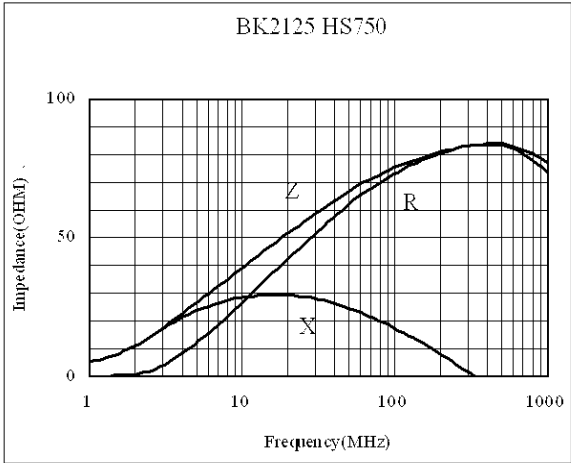
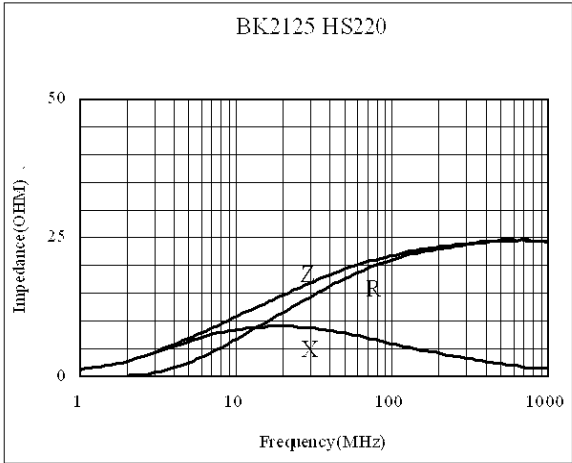
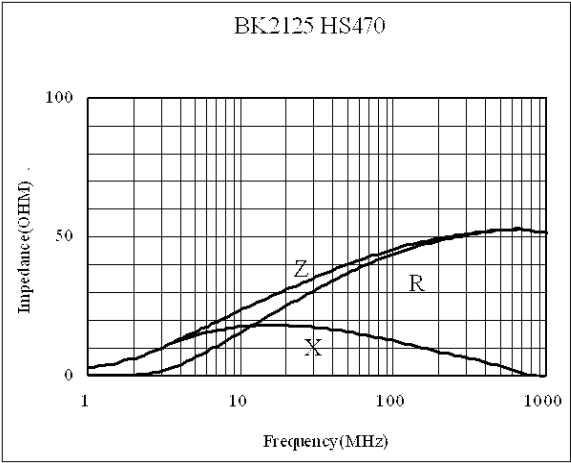
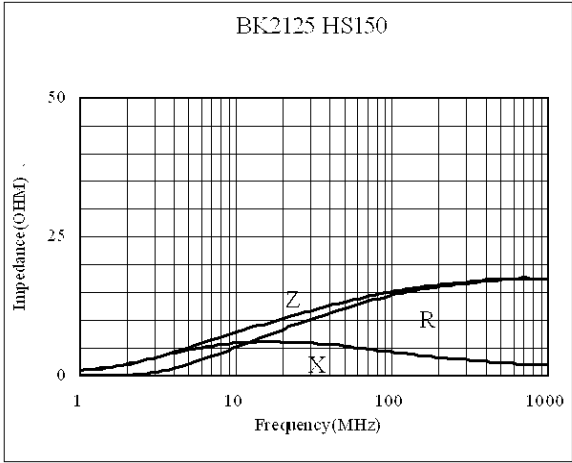


Part A

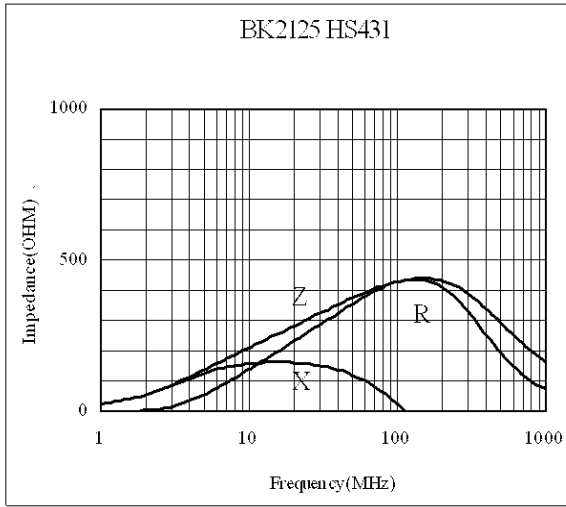
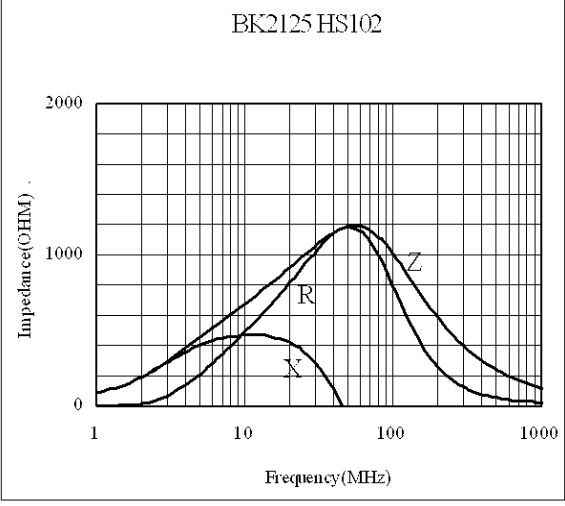
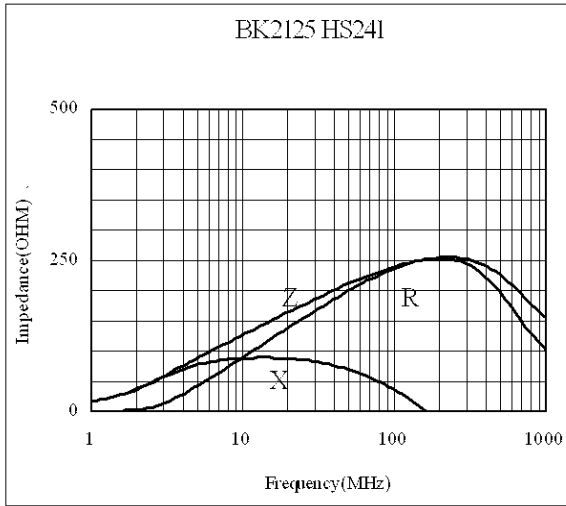
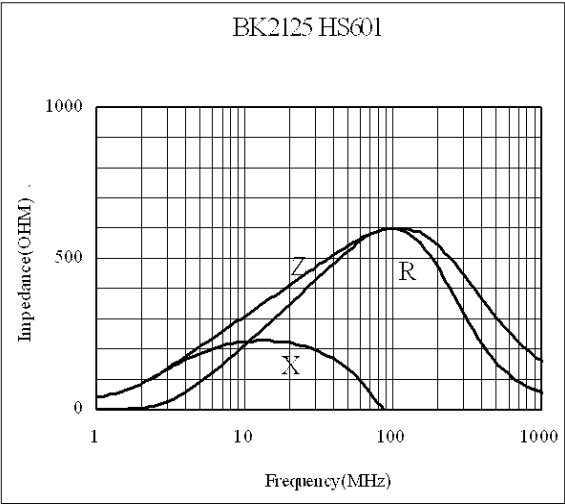
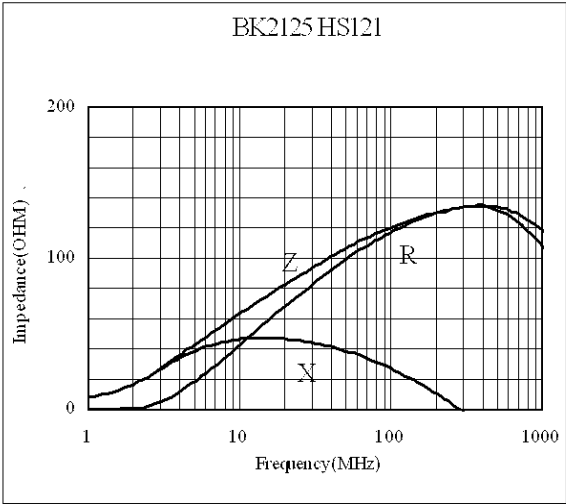


Unit [mm]

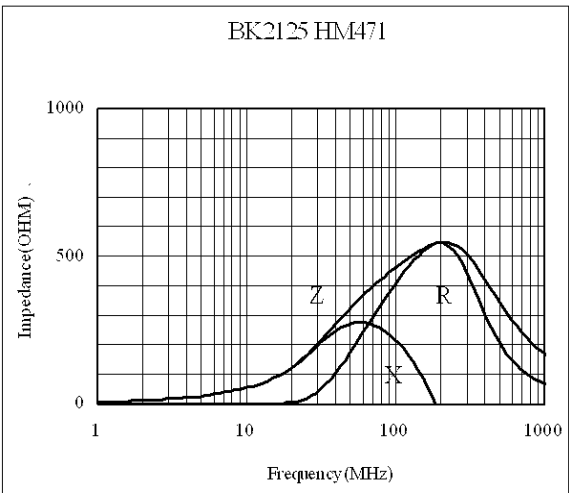
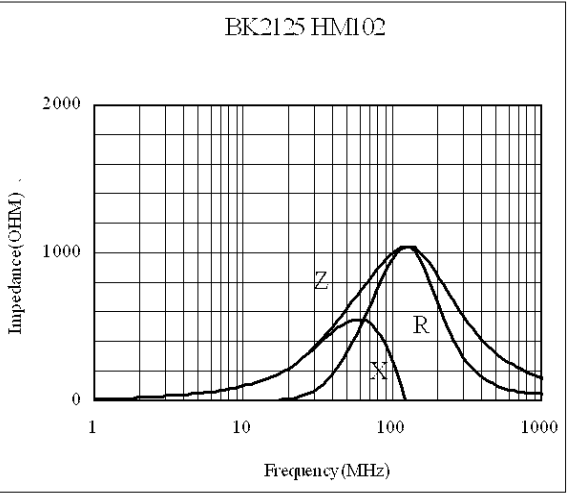
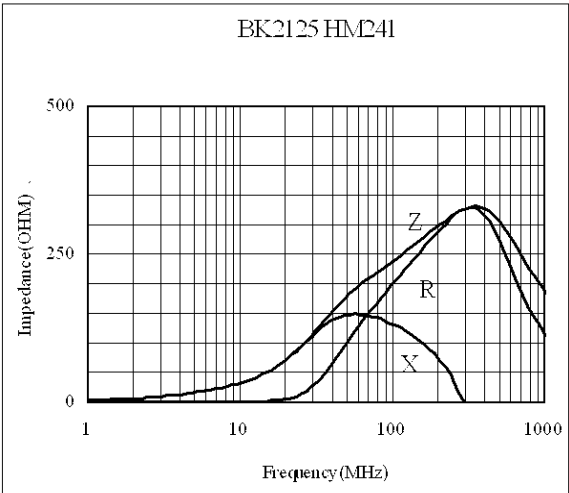
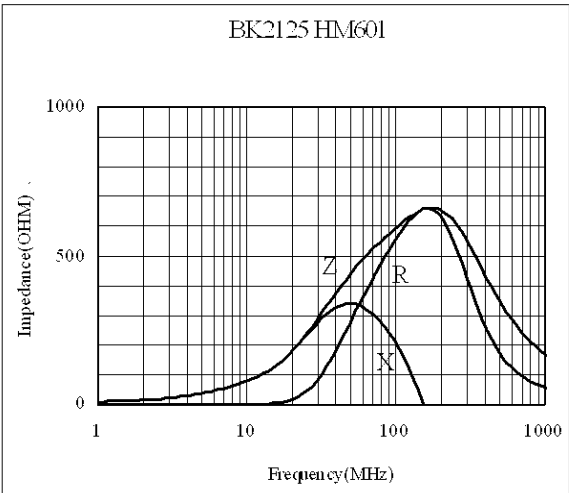
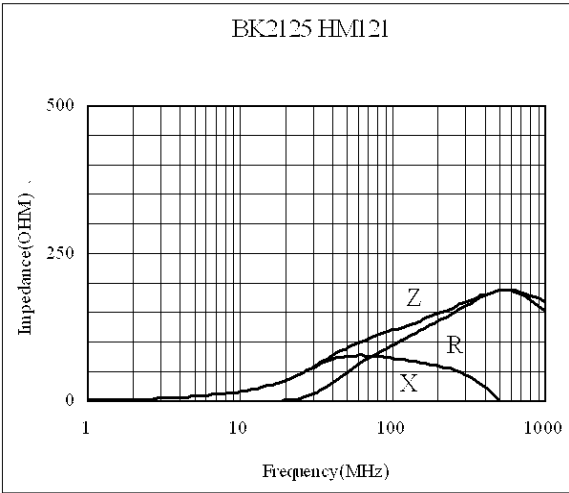
11. Impedance characteristic (Typ.)



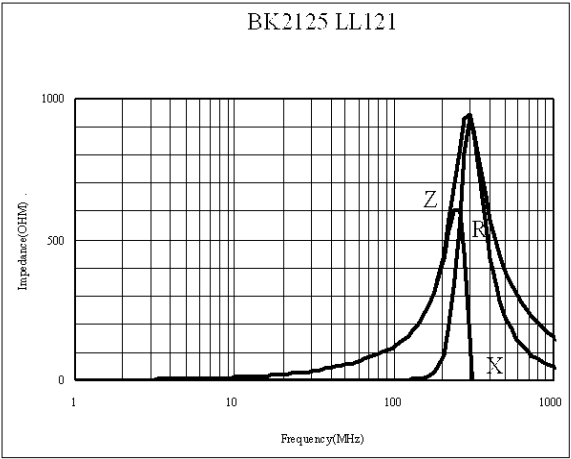
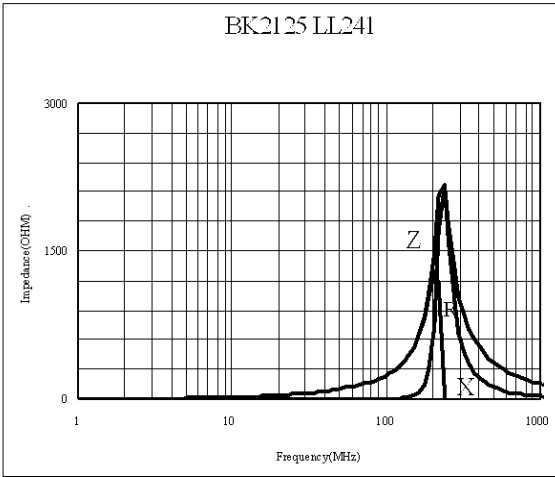
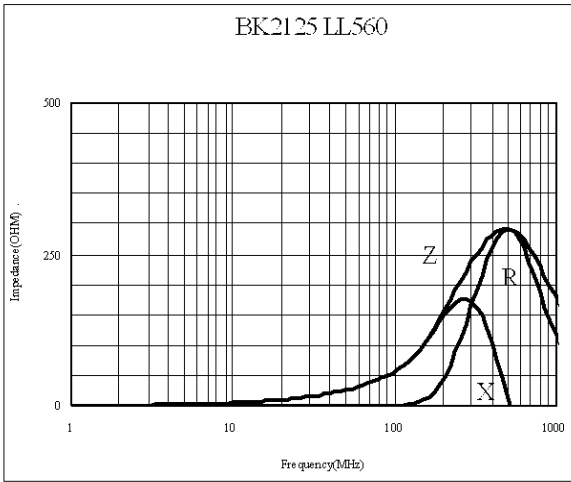
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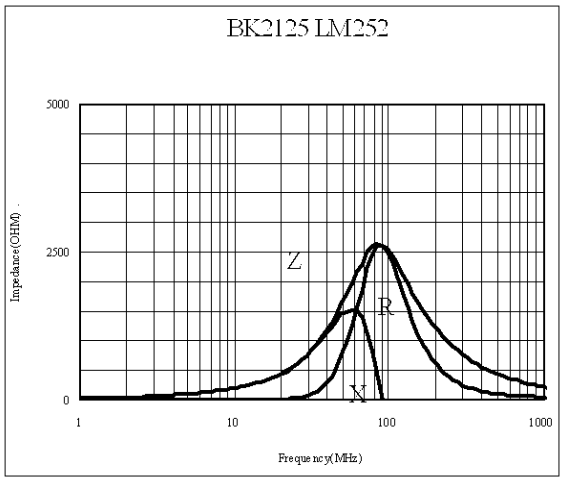
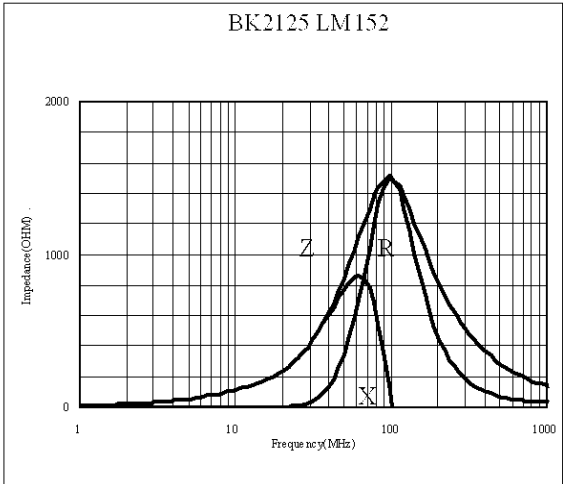
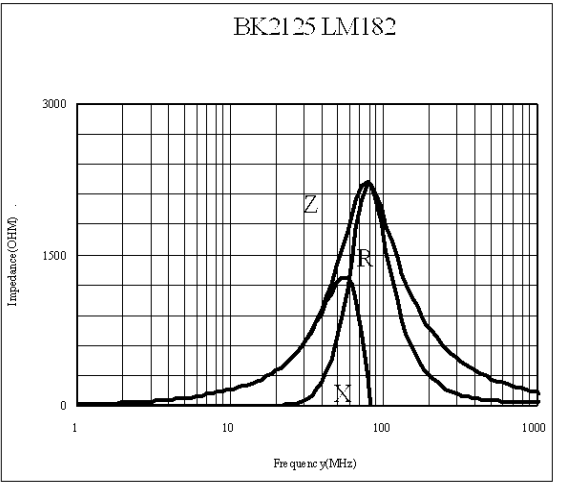
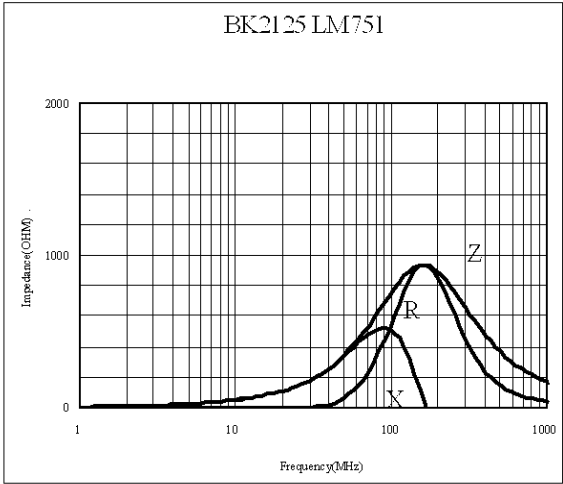
11. Impedance characteristic (Typ.)



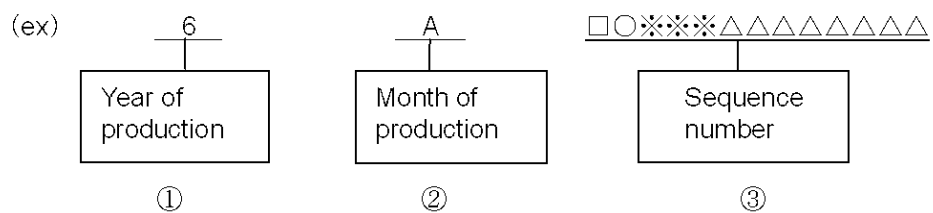
11. Impedance characteristic (Typ.)



11. Impedance characteristic (Typ.)



Composition of the shipping lot number



①Year of production (The last numeral of the Christian era. 2006year → 6)

②Month of production (It is due to the table below.)

③Sequence number is alphanumeric including space.

month	1	2	3	4	5	6	7	8	9	10	11	12
symbol	A	B	C	D	E	F	G	H	J	K	L	M

Operating conditions for guarantee of this product are as shown in the specification.

Please note that Taiyo Yuden Co., Ltd. shall not be responsible for a failure and/or abnormality which are caused by use under the conditions other than the aforesaid operating conditions.

This product is developed, designed and intended for use in general electronics equipments. (for AV, household, office supply, information service, telecommunications, etc.). Before incorporating the components into any equipments in the field such as aerospace, aviation, nuclear control, submarine, transportation, (automotive driving and control, passenger protection, train control, ship control), transportation signal, disaster prevention, medical, public information network etc.

where higher safety and reliability are especially required, please contact Taiyo Yuden Co., Ltd. for more detail in advance.

And before incorporating the components or devices into the equipments not mentioned in the above, if there is possibility of direct damage or injury to human body, please contact Taiyo Yuden Co., Ltd. for more detail in advance.